

## INSTALLATION INSTRUCTIONS PREMIUM REMOTE FILTER MOUNT PART # 18-RFHU -22

Please read these instructions completely before beginning installation

KIT CONTENTS		
QTY.	DESCRIPTION	
1	Filter mount	
1	Mounting bracket	
4	1/4-20 x 3/4" socket cap bolts	
4	1/4-20 x 3/8" SS button head bolt	
2	22mm x 1.5 plugs with o-rings	
1	Oil filter nipple*	

\*see chart below for corresponding size

## **INSTALLATION**

This premium remote filter mount has a unique design allowing it to be rotated rotated 180 degrees for alternative mounting options (see Diagram #1).

 Using an Allen wrench, attach the mounting bracket to the filter mount in the desired location with the four 1/4-20 x 3/4" socket cap bolts.

**NOTE**: A thread-locking compound can be used for a permanent application.

2. Identify the four 1/4-20 x 3/8" SS button head bolts. These are included for aesthetic purposes to plug the holes on the front side of the filter mount. They serve no other function (see Diagram #1).

**NOTE**: The four holes on the front side of the filter mount may be used for additional mounting in severe-duty installations.

- Using an Allen wrench, attach and tighten bolts identified in Step 2.
- Determine desired in an out port to best fit your desired oil line routing. Install the two 22mm x 1.5 plugs in the unused ports.

**NOTE**: The unused ports can be used for vehicle sending units, such as temperature, pressure, etc.

- 5. Identify the supplied filter nipple and carefully thread the nipple into the remote filter head until it completely bottoms out (see Diagram #2).
- 6. Install oil filter onto remote filter head oil filter nipple and tighten to manufacturer's specification.

Reference chart below for part number / corresponding size.

P/N	NIPPLE THREAD
18-RFHU13-22	13/16-16
18-RFHU20-22	M20 x 1.5
18-RFHU34-22	3/4-16

## **IMPORTANT**

The remote filter head is machined with 22mm x 1.5 threaded ports and MUST have an o-ring style fitting.

SUSA offers several aluminum AN male adapter fittings: Please visit www.setrabusa.com



